

Date: Wednesday, 1/11/2006 4:29:34 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CONSOLE BRACKET (2061)
<b>Job Number</b> : 25473	
<b>Estimate Number</b> : 11007	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2607
<b>This Issue</b> : 1/11/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2607 REV A1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A1
<b>Previous Run</b> : 25143	<b>Material</b> : N/A
<b>Written By</b> : SEE COMMENT BELOW	<b>Due Date</b> : 1/30/2006 <b>Qty:</b> 10 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : SEE ABOVE DATE & USER	
<b>Comment</b> : Est. E 02.06.05 Added alodine finish TSR 1290 NG	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M2024T3S040	2024-T3 .040 sheet
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**Comment:** Qty.: 0.1313 sf(s)/Unit Total : 1.3125 sf(s)  
 2024-T3 .040 sheet  
 Material: 2024-T3 (QQ-A-250/4) 0.040" thick  
 Stack of 10  
 (M2024T3S.040) Batch 1119059

2.0	SHEAR	SHEAR
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**Comment:** SHEAR

Cut Blank per template DT0247

*Handwritten:* C.1 Blank 1.891 x 9.030 (66 in Along 9.030" OFFSET 100)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1

Machine per folio D2607

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

5.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

*Handwritten:* J.L 06/02/20 10

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: SD Date: 06/02/27

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: ~ Wednesday, 1/11/2006 4:29:35 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CONSOLE BRACKET (2061)

Job Number: 25473

Part Number: D2607

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Deburr *SAP 06:02:22 10*

Form as per Dwg D2607

*SB 06/02/24*

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*06-02-24*

8.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

*Sad 06:02:26 (10)*

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *use them w/ 25473*

*ml 06/02/27*

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*06/02/27*

Job Completion



*U 06-02-27*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

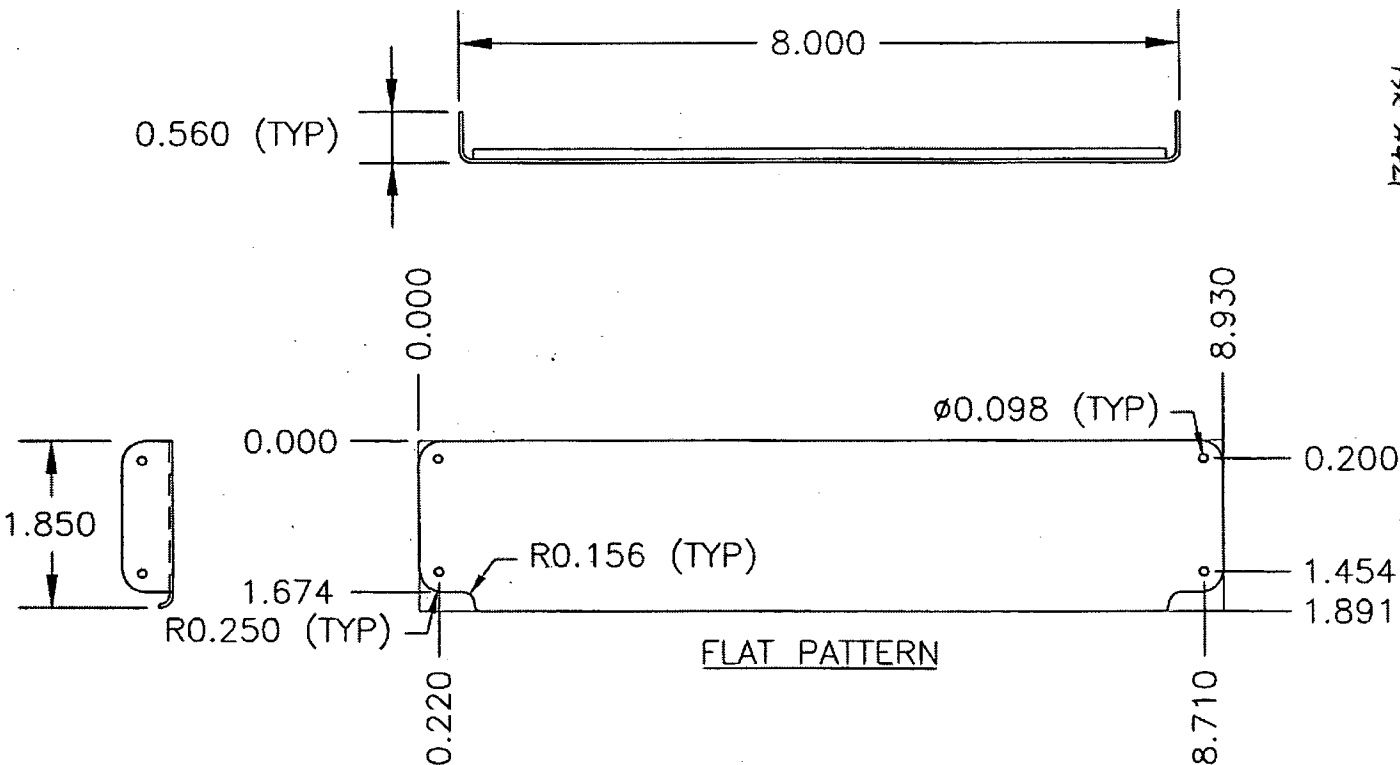
NOTE: Date & initial all entries

**DART**



**RELEASED**  
97.11.04 KE  
TSR 4421

DESIGN	DRAWN BY	DART AEROSPACE LTD
<i>[Signature]</i>	<i>BW</i>	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO.
<i>KE</i>	<i>[Signature]</i>	D2607
DATE	TITLE	REV. A
97.10.23	CONSOLE BRACKET	SHEET 1 OF 1
		SCALE 1:2
A	97.10.23	D2607 WAS D206-547-9
AI	02.06.04	ADD FINISH



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK  
PROFILE CONTROLLED BY FOLIO H2607  
BEND RADIUS 0.093  
FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1



OBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER

NO. 25473

# FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

[illegible]

Measured by:	<i>[Signature]</i>	Audited by:	<i>J.L</i>	Prototype Approval:	
Date:	<i>06/02/20</i>	Date:	<i>06-02-20</i>	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	